

# IN-GROUND INSTALLATION GUIDE



## **Congratulations on your new in-ground trampolene!**

Here's a quick step by step guide to help get you and your loved ones bouncing on your new trampolene!

Experience, soil, labouring are all factors in getting the job done. The usual process takes 3 days, however work to your own capabilities and if you are ever stuck don't hesitate to call us for clarification: **03 9571 5711**

*Please note: Installation can vary from job to job.*



# DAY ONE:

1. Bolt your frame together (as you can see in the picture below – in the top left corner)
2. Lay the frame in the location you wish to set your trampoline and with a shovel mark out where the legs and frame will go. As you can see in the image below, there are 6 legs to dig (8 if you have an Olympic Elite model) the centre legs are double legs so the holes will have to be dug wider to accommodate.
3. The legs supplied are 600mm and the holes will need to be dug 750-800mm deep





# DAY ONE:

## CONTINUED

4. Once dug out footings for legs and frame, insert legs into the frame. Set the legs into the ground then use a spirit level to ensure your frame is level. Once level and happy with frame position, fill leg footings with concrete mix.

***Nice work - Day 1 is complete!***

***Allow concrete to set before commencing with day 2.***



# DAY TWO:

5. Day 2 is a big day, it's excavation day! Using your machinery commence digging out your pit.



**Tips:** start from one end and work your way back. Pit recommended depth is 1200mm and should slope towards your pump (if you are installing one) or drainage pipe if you are choosing natural drainage. Please refer to *IN GROUND TRAMPOLINE INSTALLATION PLAN AND SECTION* drawings (specifically Pit detail section) for more accurate details

Pit has been excavated to correct depth and specs.

**Note:** *Sloped walls are shaped after excavation. This will help the walls stay strong and retain from collapsing.*



## DAY THREE:

6. Now that your pit is excavated and shaped, lay down chicken wire and apply approx. 50 mm of concrete to all side of the pit.



**Note** – this is not a compulsory step, however has many benefits for future maintenance and gives a cleaner more professional look once done. Highly recommended.



**Tips:** When trailing the pit, it's easier to have someone help from above.



Here's what it should look like once finished.

**Note:** this pit does not have a pump, as it is located in QLD, the soil is great for natural drainage hence why the bottom of the pit is not concreted. Your pit may look different if you have dug a whole to fit a pump. We advise you concrete the bottom to help the water travel to the pump and not build up.



# DAY THREE:

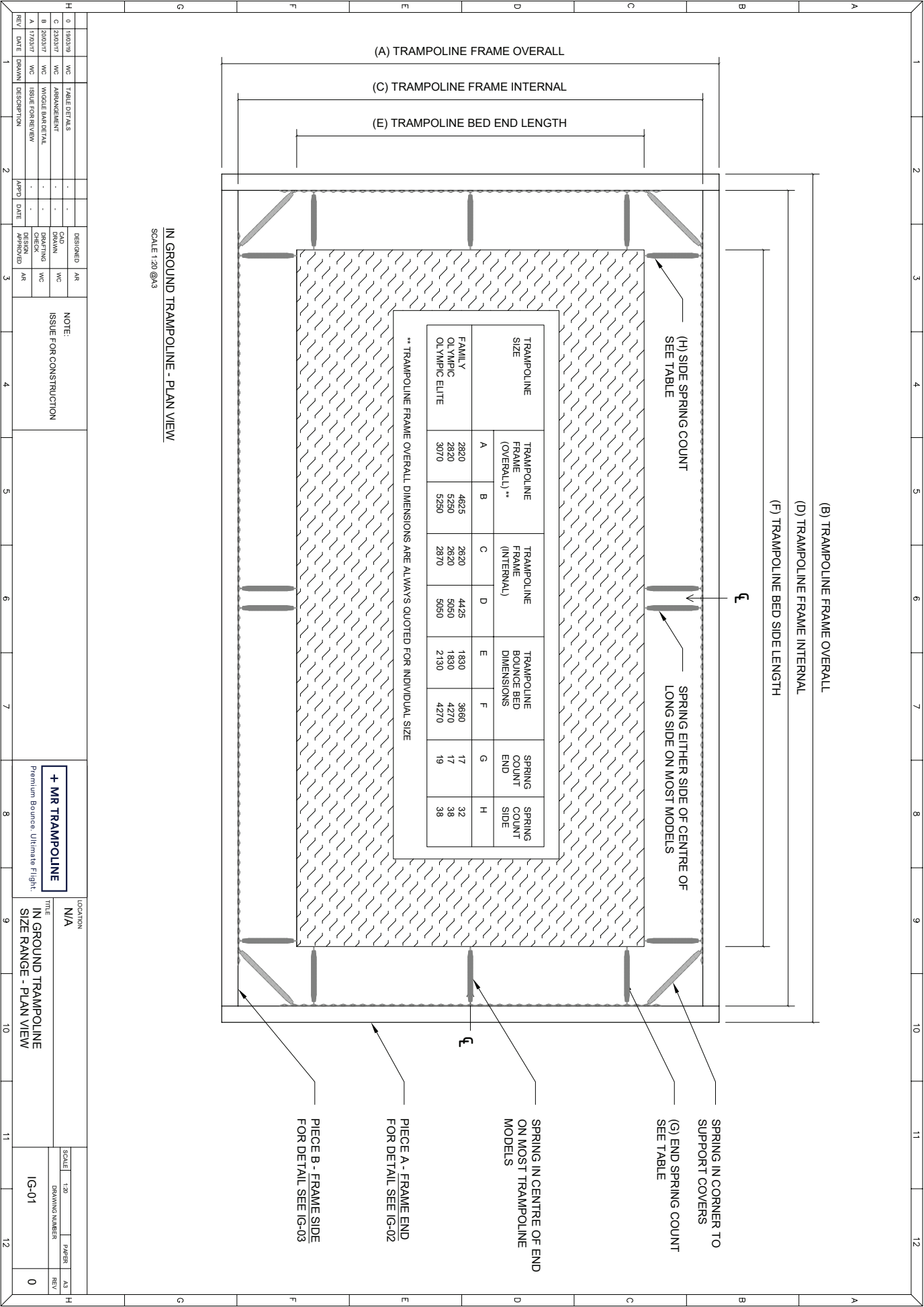
## CONTINUED

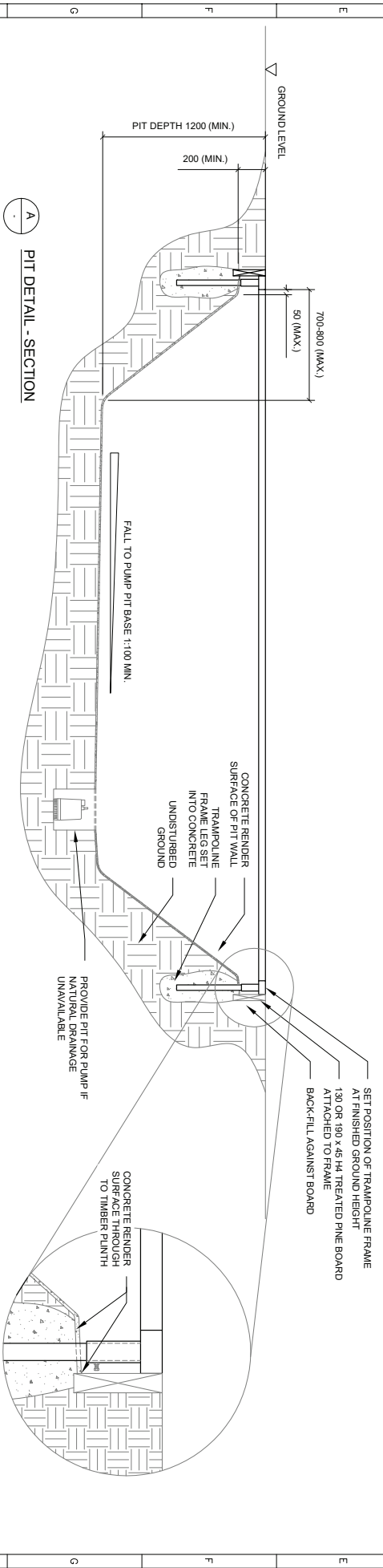
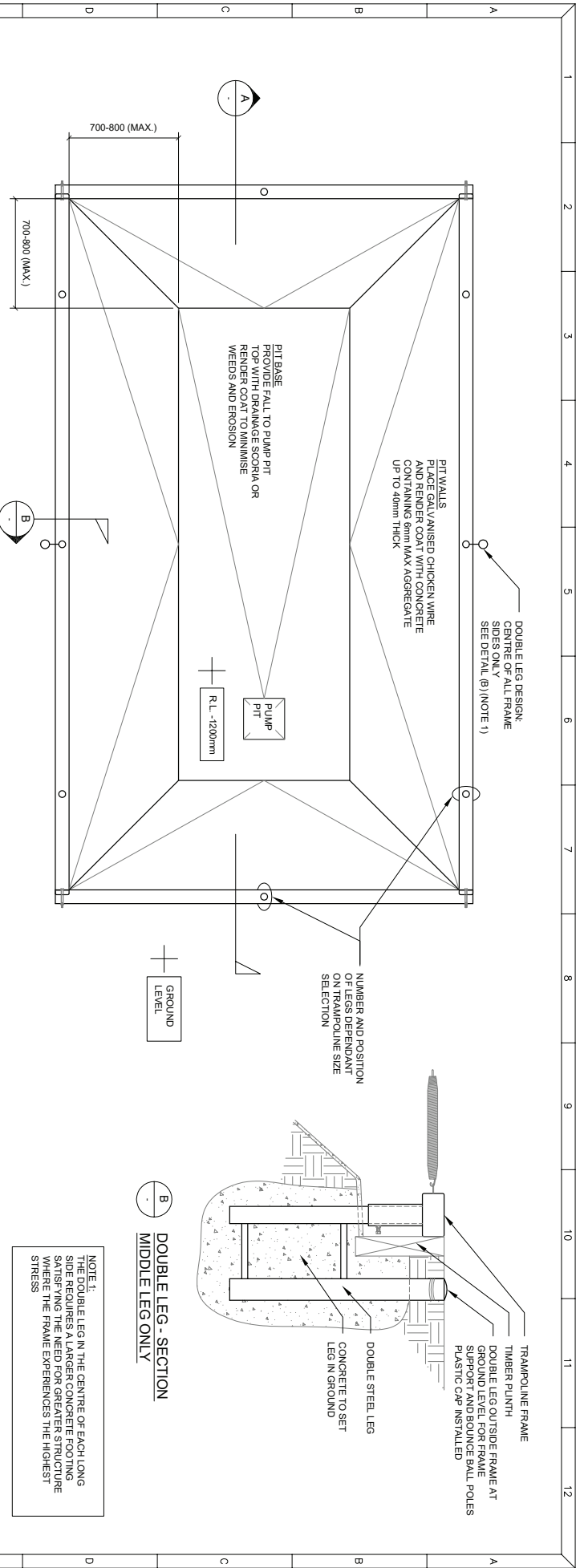
7. Now comes the fun bit, Set your trampoline mat up, lay your rubber surrounding on and screw directly in to the frame. We normally lay the lengths first then the short ends over the top. 3 screws in every corner then space your screws and washers every 400mm.



**Congratulations and well done, you are done! Nothing more to do than enjoy the fruits of your hard labour!**

**Jump safe, have fun, and enjoy the memories for years to come!**





1	14/01/19	WC	DOUBLE LEG DETAILS	-	-	DESIGNED	AR	NOTE: ISSUE FOR CONSTRUCTION	+ MR TRAMPOLINE Premium Bounce Ultimate Flight.	LOCATION N/A	TITLE INGROUND TRAMPOLINE INSTALLATION PLAN AND SECTION	SCALE 1:20	DRAWING NUMBER IG-05	PAPER A3	REV 1	
0	16/09/19	WC	TABLE DETAILS	-	-	CAD	WC									
C	23/03/17	WC	ARRANGEMENT	-	-	DRAWN	WC									
B	20/03/17	WC	WEDGE BAR DETAIL	-	-	DRAFTING	WC									
A	17/03/17	WC	ISSUE FOR REVIEW	-	-	CHECKING	WC									
REV	DATE	DRAWN	DESCRIPTION	APP'D	DATE	DESIGN APPROVED	AR									
1				2		3		4	5	6	7	8	9	10	11	12