



RUBBER SURROUND INSTALLATION GUIDE

Installing or replacing the rubber surround on your Mr Trampoline is not as hard as it looks!

Here is a step-by-step guide so your rubber skirting finishes just the way the professionals do it.

Your rubber kit is pre-cut for your trampoline — **2 long sides and 2 short ends** — with the screws, washers and four corner springs included. Work to your own pace, and if you are ever stuck don't hesitate to call us for clarification: **1300 631 130**

Please note: the steps are the same for every Mr Trampoline with a rubber surround. If your trampoline is a Deck model sitting on a retaining wall, also read the Deck model note on the last page before you start.

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+ MR TRAMPOLINE

Premium Bounce. Ultimate Flight.

STEP ONE:

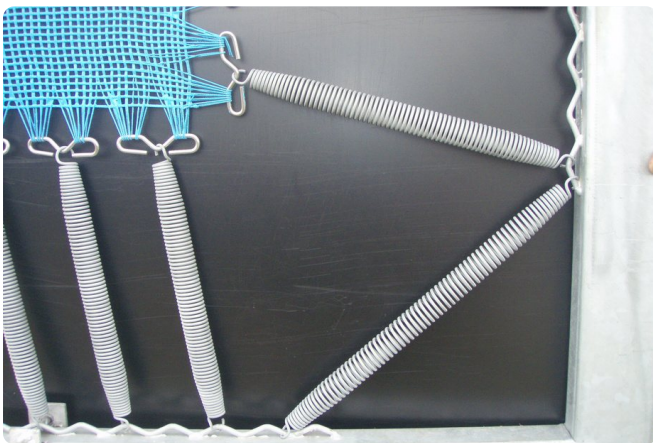
Get ready and fit the four corner springs

FOR THIS JOB YOU WILL NEED

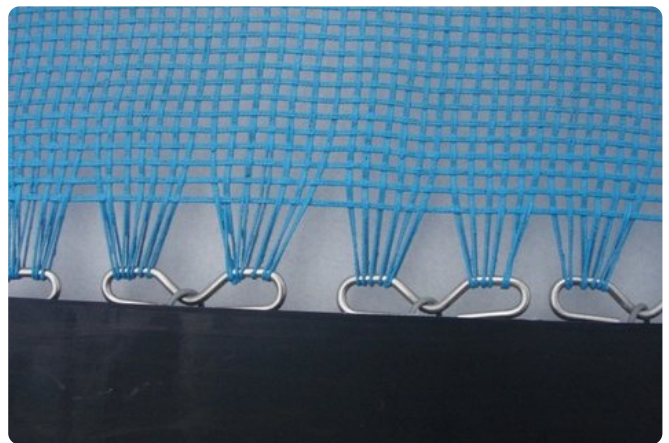
- Ratchet gun or high-impact drill
- Phillips head drill bit
- Rubber kit — 2 short + 2 long pre-cut lengths
- Screws and washers (included in the kit)
- 4 springs for the corner supports (included in the kit)
- A string line (optional) — for a perfectly straight row of screws

1 Unroll your pre-cut rubber rolls. There should be **2 short** and **2 long** lengths. When you unroll the rubber onto the frame, flip it over from the way it was rolled up — that way the ends and sides sit flat and won't kick up.

2 Fit the four springs. They support the underside of the rubber at the corners. Hook each one to the wiggle bar on the frame, running diagonally across the corner as shown, **before** the rubber goes on.



Corner support spring hooked to the wiggle bar, running diagonally across the corner. One in every corner, fitted before the rubber.



Where the rubber should end: on top of the hanger clips, about 15–20 mm back from the mat loops.

Tip: lay the rubber on top of the hanger clips, keeping it approximately **15–20 mm** from the mat loops, so it sits clear of the mat. The photos on the next pages show how it lines up.

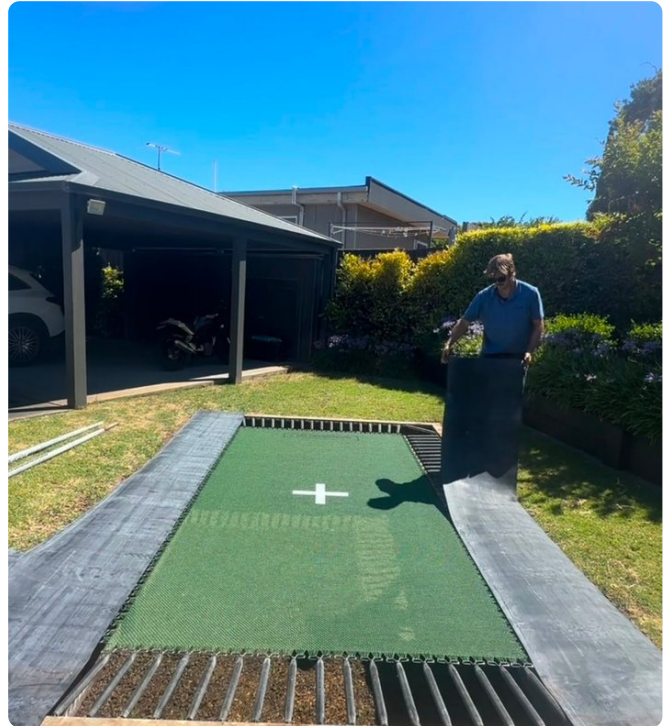
STEP TWO:

Lay the long sides

- 3** Lay the two long sides of rubber down first. Make sure they line up nicely with the hanger clips and the mat — on top of the clips, about **15–20 mm** from the mat loops, with the same overhang outside the frame along the whole length.



Unrolling the first long side along the frame — flipped over from the way it was rolled, so it lies flat.



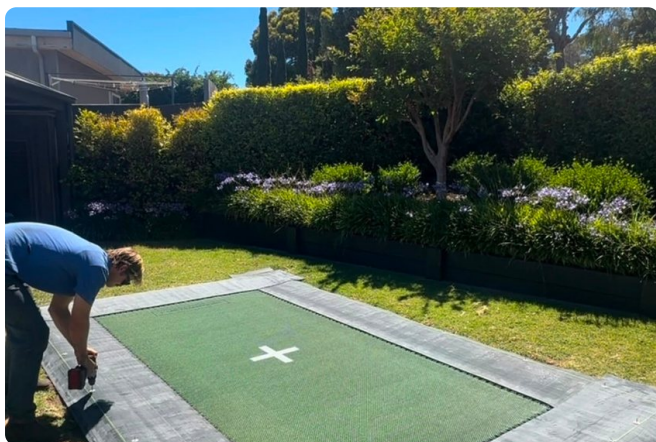
The second long side going down. Both long sides are in place before the ends go on.

Note: nothing is screwed down yet — the screws go in at Step three, once all four pieces are laid and lined up.

STEP THREE:

Lay the ends and screw it all down

- 4 **Lay your two short ends over the top of the longer sides.** The photo below shows what your trampoline should look like at this stage.
- 5 **Now fix it down.** With your high-impact drill or ratchet gun and a Phillips head bit, screw through the rubber and a washer into the frame. Put a screw at **each corner** and a second one where the **end piece overlaps the long side**, then run a straight line of evenly spaced screws along every side, each one over the centre of the frame — see the placement diagram below.



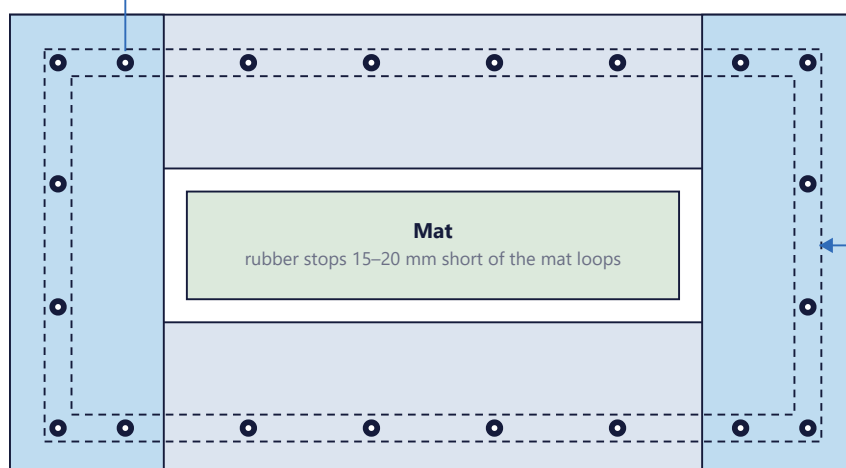
Screwing off along a string line — ends laid over the long sides, the first screws already in.

Hot tip: to get that perfect line of screws and washers around your trampoline, run a string line along each side and follow it.

Note: don't drive the screws in so deep that they create a "divot" in the rubber — a divot lets water pool, which accelerates rust. Drive each screw firm, so the washer and rubber sit snug against the frame, and stop there.

Two screws at every corner

one on the corner itself, one where the end piece overlaps the long side



100–150 mm of rubber overhangs the outside of the frame

Dashed line = the steel frame under the rubber; every screw lands over its centre, through a washer.
Long sides (lighter) go down first; the short ends (darker) lie over the top of them.

Screw and washer placement, seen from above (Figure 1). Corners and overlaps first, then the straight lines along the sides.

STEP FOUR:

Trim the ends and let it settle

- 6 Trim any excess.** If there is excess rubber across either of the ends, trim it back carefully with a Stanley knife run along a metal ruler.

Note: the rubber will have approximately **100–150 mm** of overhang outside the frame. Over the coming weeks, with the help of the sun and the weather, the rubber will naturally find its shape and blend seamlessly into the surrounding landscape.

Note: please wash your hands after handling the rubber. Chemicals from production surface on new rubber — they wash away over time and are not hazardous to skin contact.



Done: rubber down, screws in a straight line, and the overhang settling onto the lawn.



Time to test it — the surround finished and settling into the lawn.

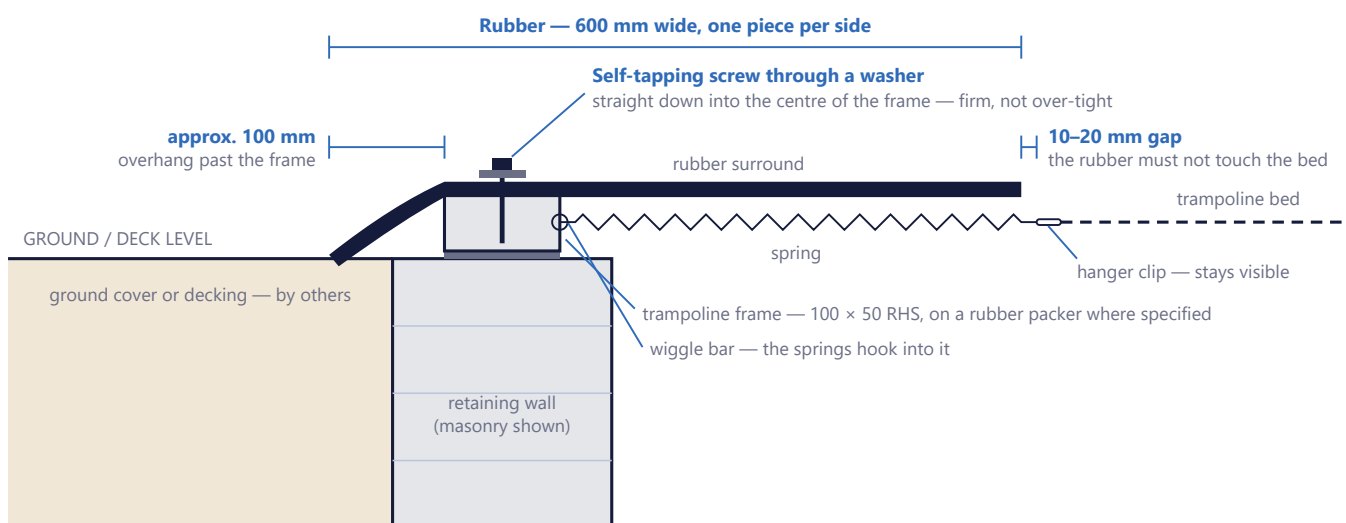
CONGRATULATIONS AND WELL DONE — YOU ARE DONE!

You are ready to bounce on a piece of Australian history — every one of our trampolines carries more than 70 years of experience in crafting, engineering and manufacturing the perfect bounce. Jump safe, have fun, and for any questions along the way call us on **1300 631 130**.

FITTING RUBBER ON A DECK MODEL

Where the trampoline sits on a retaining wall, these few numbers matter

On a Deck model the frame is bolted to the top of a retaining wall, and the rubber lies across the frame with the ground cover or decking meeting its outside edge. The steps in this guide are the same — the section below shows how the finished edge should look, and the numbers to keep to.



Section through the edge of a Deck model. The rubber covers the frame and the springs, stops short of the bed, and is screwed to the centre of the frame.

10–20 mm

gap between the inside edge of the rubber and the string bed — the rubber must not touch the bed, and the hanger clips stay visible

100 mm

approximate overhang of the rubber past the outside edge of the frame

400 mm

approximate spacing of screws around the perimeter —
plus one in every corner and one at every overlap

600 mm

width of the Deck model rubber — one piece per side,
four pieces in all

Note: position the screws and washers directly over the centre of the frame and fix straight down through the rubber into the steel. Drive them firmly so the washer and rubber sit snug against the frame — but do **not** over-tighten, as the washer can pierce the rubber.

Simplified from Mr Trampoline drawing DECK-04, Deck model rubber attachment detail. Ground cover and decking are by your builder. For a Deck model on a timber wall, or anything not shown here, call us on 1300 631 130.